



**SLEWING
RINGS &
DRIVES**

Slewing ring application sheet

Kindly fill in the required data and submit to technical@nbcgroup.co.uk or fax +44 1952 242938

A sketch would assist in our visualisation of your requirements. We have both CAD and 3D software available

We have inserted typical answers in some boxes to assist your understanding of the form

1a	Customer		Tel	
1b	Address		Fax	
1c	Contact		e-mail	
2a	Project #/ Desc.		New project or replacement?	New <input type="checkbox"/> Rep <input type="checkbox"/>
2b				
2c	Replacement for existing part part ?	<i>Manufacturers part reference or drawing</i>		
3a	Load data (include structural loads)	Loads Applied?	Loads Suspended?	Service factor included? (Y/N)
3b	Required safety factors? Specific design codes?	<i>Lloyds/ DIN/ BV etc</i>		
<i>Please indicate if any safety factors have been included in your figures. If not we may add a service factor based on industry standards</i>				
3c	Load type (Static or Dynamic)	1 - Dynamic	2 - Dynamic	3 - Dynamic
3d	Load case # or label (max/ test)	Normal		Test
3e	Axial load	KN		
3f	Radial load	KN		
3g	Moment load	KNm		
3h	Rotation Speed	rpm		0
3i	%-age cycle time	Total 100%	60	20
3j	<i>Dynamic cycle time must add to 100%. Static loads are considered seperately to life calculations.</i>			
3k	Rotating ring	Inner	Outer	Shock loading? <i>Smooth / Moderate / Severe</i>
3l	Rotation axis	Horizontal	Vertical	Inclined <i>(Degrees from vertical?)</i>
3m	Rotation < 360 from centerline		degrees	Time to swing "x" degrees
3n	<i>Oscillatory motion (Note: if the bearing moves "x" degrees off a centreline, 1 full oscillation defined as = "4x" degrees</i>			
3o	Rotation	Continuous	Intermittent	Reversible
3p	Expected service life (i.e actual rotation hours)			
4a	Spur gear data	External	Internal	Module / DP
4b	Number of teeth on geared ring		Addendum correction?	Center distance (mm)
4c	Number of teeth on pinion gear		Addendum correction?	No. of pinions and relationship <i>2@120°</i>
4d	Calculated torque on geared ring		KNm or	Tangential gear force on geared ring
4e	Calculated torque on single pinion		KNm or	Tangential gear force on single pinion
5a	Ambient temp C		Special seals? <i>(Normal = NBR)</i>	<i>VITON, O-ring or V seal, Labyrinth seal</i>
5b	Grease point location		Preferred size	<i>6mm, 8mm, 10mm, 1/8" BSP or other</i>
5c	Critical dimensions	<i>(List any critical dimensions or other data which must be considered)</i>		
5d				
5e				
5f				
5g				
5h				
5i				



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Sketch your concept noting significant forces and relevant dimensions